

WARNING: IMPORTANT INFORMATION FOLLOWS STORAGE AND APPLICATION INSTRUCTIONS

STORAGE: The material should be stored in a cool dry area, circa 70 +/- 6 degree F, to ensure uniformity and performance of the product. Do not store in direct sunlight. Avoid extreme temperature and humidity conditions for prolonged periods of time. We cannot be responsible for performance of adhesives that have not been stored properly and/or been stored longer than six (6) months.

SURFACE PREPARATION:

1. Surface must be free from dust, mold releases, dirt, oil and moisture for optimum bond strength.
2. Surface temperatures below 72 degrees F will adversely affect bond strength. Be sure both parts are at room temperature or above before application.
3. Cleaning agents should be employed which do not leave a residue. Example: Isopropyl Alcohol (proper safety practices should be adhered to as prescribed by material safety data sheet).
4. A buffed or slightly roughened surface will usually increase bond strength.

APPLICATION: Once you have obtained a clean surface, and the applications area is above 72 degree F, application can proceed. Peel off release liner 1 to 2 feet at a time. This will prevent the adhesive from contacting and picking up foreign matter. The gasket-adhesive should then be placed **firmly and uniformly** 1 to 2 feet at a time. **DO NOT STRETCH THE SEAL.** If it is stretched it will pop off after a period of time. A weighted roller is suggested for uniform application pressures to avoid the subjectivity of finger pressure. Pressure must be applied during cure time.

CURE TIME FOR ADHESIVE IS 48 TO 72 HOURS